



Department of the Environment

## A Holistic View of Petroleum Recovery System Optimization

19th Annual Maryland Ground Water Symposium

September 29, 2010

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### Introduction

- Historically, petroleum recovery systems have been long undertakings (operation for +10 years)
- Heavy reliance on pump and treat (P&T) / soil vapor extraction (SVE)
- Polishing technologies added haphazardly at the end to overcome remediation plateaus
- Does not adequately address the different phases of petroleum contamination (ITRC, 2010)



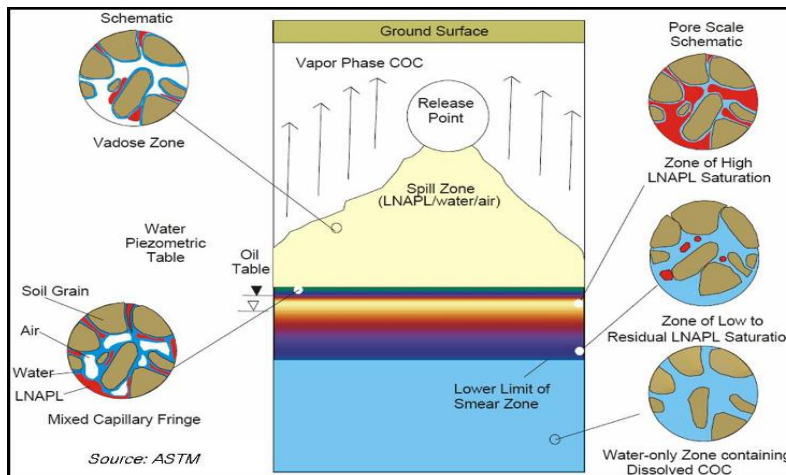


## Introduction (cont.)

- Site characterization and conceptual model development is not an ongoing process to address:
  - Residual hot spots
  - Variable capture zones between recovery wells
  - Challenging zones in the formation
- Rebound of residual liquid phase hydrocarbons (LPH) and dissolved phase constituent levels often occurs, but historically was not explicitly addressed in the Corrective Action Plan



## Four Phases of Petroleum Contamination



(ITRC 2010)



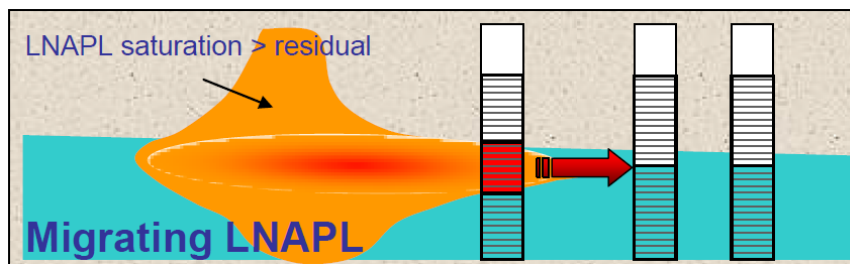


## Four Phases of Petroleum Contamination (cont.)

- **Mobile LPH** – LPH is mobile either as a migrating plume or locally mobile within a footprint. LPH moves readily with hydraulic control.
- **Residual LPH** – LPH plume is non-mobile or adsorbed to formation. May still have LPH levels from a few inches to a reoccurring sheen in wells
- **High Groundwater Concentrations** – Dissolved levels  $>1,000$  ppb near source (mobile or residual LPH), causing down gradient impacts
- **Low Groundwater Concentrations** – Dissolved levels  $>100$  ppb, down gradient receptors may drive the cleanup to lower endpoints



## Four Phases of Petroleum Contamination (cont.)



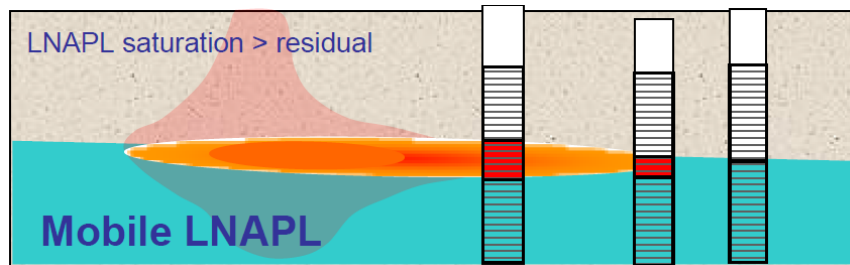
(ITRC 2010)

- Migrating LPH is mobile due to high saturation of LPH in subsurface and a driving force (i.e. ongoing release)
- Typically ceases to migrate with 1 to 3 years of release ending





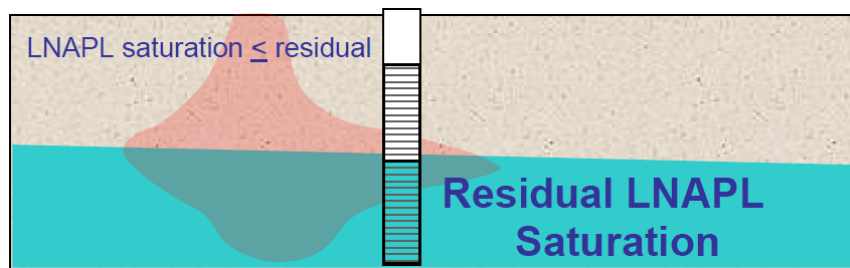
## Four Phases of Petroleum Contamination (cont.)



- Mobile LPH is typically mobile only within a stable footprint
- Footprint stable because LPH saturation is too low at edges of plume and driving force not present (i.e. release controlled)
- Major source of high dissolved phase plumes



## Four Phases of Petroleum Contamination (cont.)



- Residual phase LPH is completely entrained in the subsurface
- Can result in occasional LPH in wells and sheens with water table drops, particularly in core of plume
- Major source of high and low dissolved phase plumes





## Cautions to the Historical Approaches to Recovery System Design

- Preliminary Site Conceptual Model based upon:
  - Emergency recovery well installation
    - Location and screened intervals may not be ideal
  - Source zone wells converted to recovery wells
    - Few wells remain to monitor system performance
  - Limited gauging and sampling data
    - Don't have the full picture
  - PID readings from well logs
    - Not ideal



## Cautions to the Historical Approaches to Recovery System Design (cont.)

- Short term pilot test using existing monitoring wells as observation wells to save \$
  - Installing appropriately designed and spaced observation wells will provide better data
- Generic slotted screens, gravel pack, and screened intervals
  - More efficient recovery wells using PVC wrapped wire screens with formation specific slots and gravel pack





## Appropriate Technologies for The Four Phases of Product

- **Mobile LPH** – Hydraulic Recovery / Control
  - Single / multi-well enhanced fluid recovery (EFR) with vacuum trucks
  - Emergency / portable systems
  - P&T
    - Expensive/high maintenance
    - Period of mobile LPH recovery is relatively short (months)
    - Move to appropriate technology for next phase, when point of diminishing returns is reached



## Appropriate Technologies for The Four Phases of Product (cont.)

- **Mobile LPH** – Vapor Recovery
  - SVE
  - EFR
  - Emergency / portable vapor recovery units
  - P&T used to lower water levels and expose smear zone to remove residual LPH with SVE





## Appropriate Technologies for The Four Phases of Product (cont.)

- Traditional P&T / SVE
  - Can treat all phases, but may be other more effective solutions
  - Hydraulic control
  - Vapor control
  - Dissolved capture
  - Dewater smear zone



## Appropriate Technologies for The Four Phases of Product (cont.)

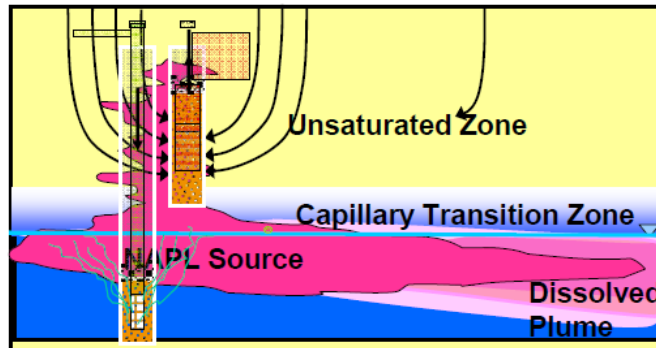
- **Residual LPH**
  - P&T dewatering of smear zone with SVE
  - Sparge wells with SVE
  - Surfactant soak with hydraulic recovery
  - Chemical oxidation
    - Best for low amounts of LPH
    - Existing SVE can be used to capture vapors
  - Steam, heat, radio frequency
    - Used in conjunction with SVE
  - Co-solvents
    - Good for heavy oils
  - Move to appropriate technology for the next phase, when the point of diminishing returns is reached





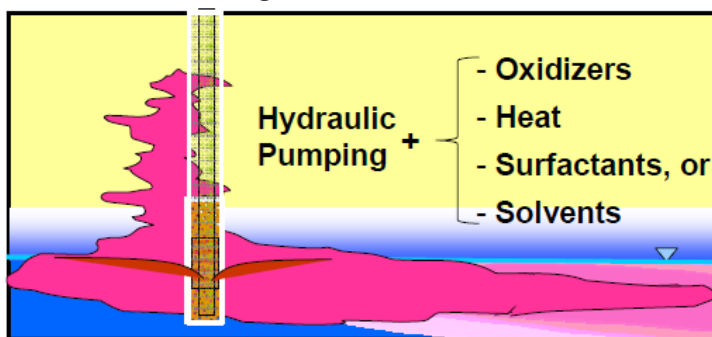
## Appropriate Technologies for The Four Phases of Product (cont.)

- Residual / High Dissolved Phase
  - SVE / Sparge



## Appropriate Technologies for The Four Phases of Product (cont.)

- Residual / High Dissolved Phase







## Appropriate Technologies for The Four Phases of Product (cont.)

- **High Dissolved Phase Concentrations**
  - SVE / Sparge
  - Chemical oxidation (chemox)
  - Oxygen addition technologies – ORC, oxygen / ozone diffusers
  - Nutrient / microbial treatments
  - Combined – chemox / ORC (Regenox™)
  - If low dissolved phase level cleanup is required, move to next technology when point of diminishing returns is reached



## Appropriate Technologies for The Four Phases of Product (cont.)

- **Low Dissolved Phase Concentrations**
  - Sparge - in favorable formations
  - ORC, oxygen addition methods
  - Nutrient / microbial amendments
  - Regenox (chemox with time release ORC)





## Hydraulic Control

- Full time pumping vs. pulsed vs. treatment pumping
- Hydraulic control is part of the treatment train for the four different phases
  - Pulsed pumping allows time for adsorbed material to move into the dissolved phase, less \$ (mobile, residual phases)
  - Surfactants / chemox – cause residual LPH to move out of adsorbed phase and move down gradient as high dissolved levels – need short term treatment pumping to capture



## Hydraulic Control (cont.)

- P&T system can be used to expose the smear zone for treatments of dissolved phase constituents and later recovery
  - Formation capture zones, groundwater velocity will determine time interval of pulsing
  - Surfactant solution or other treatments – design to prevent fouling of the water treatment system





## Hydraulic Control (cont.)

- Long term capture zones may differ from initial pilot test design
- May not need to run all of the recovery wells as the plume shrinks in size
- Dead zones – where capture is inefficient due to formation characteristics
- Hot spots – source strength is variable, some areas easier to clean up
  - Source material at the bottom of smear zone may be inaccessible



## Vapor Control

- Separate monitoring of mass recovery of hydraulic vs. vapor influent provides clues for which aspect of the system needs a change in strategy
- SVE often run beyond the point of diminishing returns in hopes of decreasing dissolved phase concentrations
  - May be ineffective in addressing deeper smear zone contamination





## Improving the Site Conceptual Model (SCM) – Initial Steps

- Instrument multi-well EFRs to get initial pilot test data to augment / design later formal pilot test
- Conduct bail-down tests to determine LPH hydraulic conductivity and LPH recharge rates for different wells within the plume
- Instrument surrounding wells during system operation to determine equilibrium capture zones
- Pulse system and test individual wells for capture, water and LPH hydraulic conductivity, LPH recharge rates



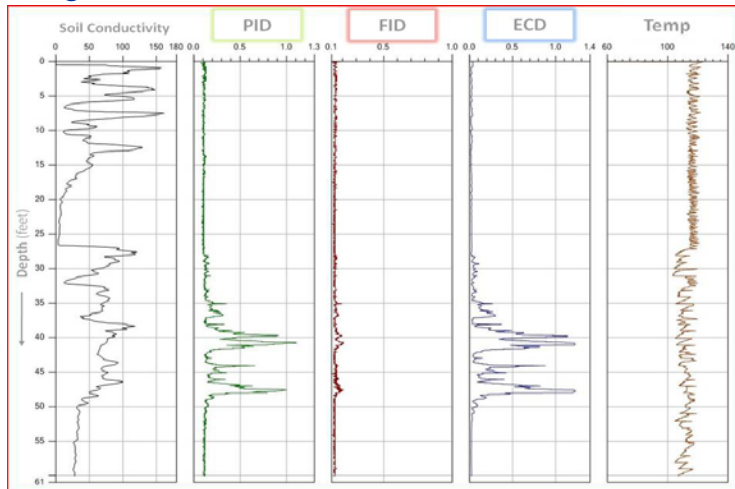
## Improving the SCM – Treatment Train Strategy (cont.)

- Define the horizontal and vertical extent of smear zone, dead zones and hot spots with targeted direct push investigations at different decision points
  - Laser Induced Fluorescence (LIF) – residual LPH
  - Membrane Interface Probe (MIP) – residual LPH and high dissolved
  - Electrical Conductivity – fine tune knowledge of lithology
  - Hydraulic profiler – fine tune understanding of preferential zones of water flow, injection rates, etc.

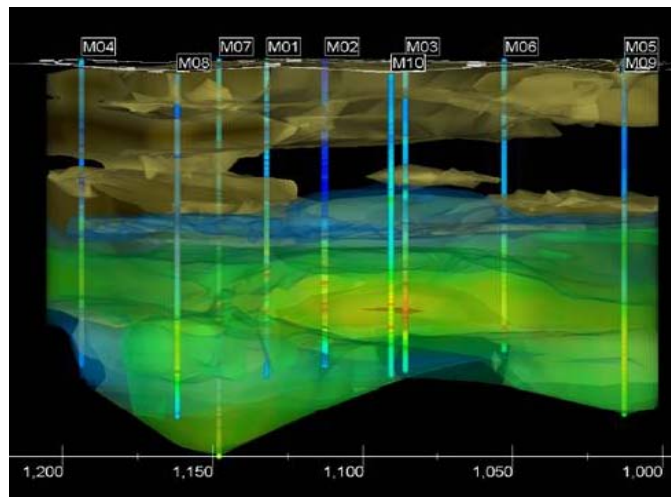




## Targeted Assessment - Direct Push Tools



## Analysis of Targeted Assessment - 3-D Rendering





## Fine Tuning the Well Network

- Based upon improvements to the SCM from additional targeted delineation
  - Add additional recovery well locations
  - Fine tune the next round of injections – amounts and intervals (surfactants, chemox, ORC, etc.)
  - Add monitoring well locations to improve understanding of the remaining extent of plume
  - Abandon locations that are no longer providing useful data to attain a representative and cost effective monitoring well network
  - Design monitoring well network for post-remediation monitoring, to address rebound, and achieve case closure



## Well Maintenance and Redevelopment

- Wells are developed after installation to remove fines and ensure an efficient well
- Over time wells become silted in and well screens get clogged with fines and microbial growth – redevelop with mechanical surging, pH, and temperature treatments
- Recovery wells that once removed LPH need regular redevelopment due to higher microbial growth rates and surfactant redevelopment after LPH is absent
- Post remediation monitoring should be done with a clean well network
- Surface seals get compromised and need maintenance – monitoring well data should not reflect the effects of surface runoff





## Rebound of LPH and Dissolved Phase Concentrations

- Site specific and can lengthen project and \$
- Rebound depends upon:
  - Formation complexity
  - Appropriate technology for each phase of petroleum contamination
  - Strength of SCM
  - Mass of petroleum remaining after each treatment
  - Approach to dead zones and hot spots
  - Well maintenance
  - Representativeness of monitoring well network



## Improved Time Frames for Different Phases of Cleanup

- Mobile LPH (migrating) – 6 months to 1 year
- Mobile LPH (locally mobile, but not migrating) – 6 months to 2 years
- Residual – 6 months to 2 years
- Dissolved – depends upon risk scenario and cleanup goals – 1 to 2 years
- Post-remediation monitoring 1 to 2 years
- Average time to closure with Holistic Approach – 6 ¼ years instead of +10 years





## Cost Offsets

- Shorter time of remediation offsets costs for:
  - SCM updates
  - Targeted direct push investigations
  - Monitoring well network improvements
  - Well maintenance
  - Additional work plans/bench and pilot testing for different technologies, reporting to regulators



## Costs of Remediation Plateaus / Failure to Close Case

- If closure not achieved, Responsible Party (RP) often switches consultants
  - Loss of project memory
  - Down time during consultant switch
  - Loss of property value/revenue
  - RP is concerned about throwing good money after bad - which limits options for the next consultant
    - May lead to overselling a technology, e.g. chemox with too much residual LPH present







## Regulatory Perspective

- Pressure from EPA and upper management to close cases for the last 5 years
  - “Low hanging fruit” has already been picked
  - Remaining cases are in difficult formations/complex source issues (dead zones, hot spots, etc.)
  - Economic downturn
  - Major oil companies getting out of retail
  - Will need to work more cost effectively in the future



## Conclusions

- The remedial treatment train should recognize the limitations of different technologies for different phases of petroleum contamination
- Hydraulic control is expensive, use judiciously
- Don't run SVE too long
- Collect the right pilot test and operational data to understand what your system is capturing and missing
- Continual evolution of the SCM
- Gather targeted source data using the latest direct push tools to focus remediation efforts and improve monitoring well network
- Maintain the monitoring well network

